

Supply format

REMS Swing Set. Single-hand tube bender Ø 10–32 mm, Ø ⅜–⅞", up to 90°. Soft copper pipes Ø 10–22 mm, Ø ⅜–⅞", s ≤ 1 mm, soft, coated copper pipes Ø 10–18 mm, Ø ⅜–⅞", s ≤ 1 mm, soft, coated carbon steel pipes of the pressfitting systems Ø 12–18 mm, s ≤ 1.2 mm, soft precision steel pipes Ø 10–18 mm, s ≤ 1 mm, composite tubes Ø 14–32 mm. Up to Ø 26 mm with drive unit, bending formers, back former supports S Ø 10–26 mm with back formers, in a sturdy steel box/case. Up to Ø 32 mm with drive unit, bending formers, 2 back former supports Ø 10–26 mm and Ø 32 mm with back formers, in a sturdy steel case.

Description mm	inch	Art.-No.
Set 12-15-18-22	½-⅝-¾-⅞"	153025
Set 10-12-15-18-22	⅜-½-⅝-¾-⅞"	153021
Set 12-14-16-18-22	½-¾-⅞"	153020
Set 14-16-20-25/26		153026
Set 14-16-18-20-25/26		153022
Set 16-20-25/26-32		153029
Set Allround 22		
10-12-14-15-16-17-18-20-22	⅜-½-⅝-¾-⅞"	153027
Set 16-18-20-25/26-32		153023
Set Allround 32		
10-12-14-15-16-17-18-20-22-25/26-32	⅜-½-⅝-¾-⅞"	153028



Accessories

Description	Art.-No.
REMS Swing drive unit	153100
Back former support S Ø 10–26 mm with back formers for pipe Ø 10–26 mm, ⅜–⅞"	153125
Back former support Ø 32 mm with back formers for pipe Ø 32 mm	153115
Device for reverse bending on laid pipes up to Ø 26 mm, ⅜"	153140
Steel case with inlay	153265
Case with inlay	153270

Bending former for tubes Ø mm/inch	Bending radius ¹⁾ mm	suitable for					
		Cu	Cu-U	St 10305-U	St 10305	V	
10, ⅜	30	•			•		153155
12, 10 U, ½	36	•	•		•		153160
14, 12 U	50	•		•	•	•	153170
15, 12 U, ⅝	55	•	•		•		153175
16, 14 U	55	•	•		•	•	153180
17, 15 U	60			•		•	153185
18, 14 U, 15 U, 16 U, ¾	72	•	•		•	•	153190
20, 18 U	79	•	•	•		•	153195
22, 18 U, ⅞	86	•	•			•	153200
25, 26	88					•	153205
32	128					•	153210

¹⁾ Bending radius mm at the neutral axis of the bend (DVGW GW 392)

Cu: soft copper tubes, also thin-wall
 St 10305-U: soft, coated carbon steel pipes of the pressfitting systems EN 10305-3
 St 10305: soft precision steel pipes EN 10305-1, EN 10305-2, EN 10305-3
 U: coated
 V: multi-layer composite tubes of pressfitting systems

