

Supply format

REMS Hydro-Swing Set. Oil-hydraulic hand pipe bender Ø 10–32 mm, Ø ⅝–⅞", up to 90°. Soft copper pipes Ø 10–22 mm, Ø ⅝–⅞", s ≤ 1 mm, soft, coated copper pipes Ø 10–18 mm, Ø ⅝–⅞", s ≤ 1 mm, pipes of the press fitting systems made of stainless, nickel steel Ø 12–22 mm, s ≤ 1.2 mm, soft, coated carbon steel Ø 12–18 mm, s ≤ 1.2 mm, soft precision steel pipes Ø 10–22 mm, s ≤ 1.5 mm, composite tubes Ø 14–32 mm. Up to Ø 26 mm with drive unit, bending formers, back former support H-S Ø 10–26 mm with back formers, in a sturdy case. Up to Ø 32 mm with drive unit, bending formers, 2 back former supports Ø 10–26 mm and Ø 32 mm with back formers, in a sturdy case.

Description mm	inch	Art.-No.
Set 12-15-18-22	½-⅝-¾-⅞"	153525
Set 10-12-15-18-22	⅝-⅞-¾-⅞"	153521
Set 12-14-16-18-22	½-¾-⅞"	153520
Set 14-16-20-25/26		153526
Set 14-16-18-20-25/26		153522
Set 16-20-25/26-32		153529
Set Allround 22		
10-12-14-15-16-17-18-20-22	⅝-⅞-¾-⅞"	153527
Set 16-18-20-25/26-32		153523
Set Allround 32		
10-12-14-15-16-17-18-20-22-25/26-32	⅝-⅞-¾-⅞"	153528



Accessories

Description	Art.-No.
REMS Hydro-Swing drive unit	153500
Back former support H-S Ø 10–26 mm with back formers for pipe Ø 10–26 mm, ⅝–⅞"	153501
Back former support Ø 32 mm with back formers for pipe Ø 32 mm	153115
Case with inlay	153570

Bending former for tubes Ø mm/inch	Bending radius ¹⁾ mm	suitable for					Art.-No.
		Cu	Cu-U	St 10217	St 10305	St 10305-U	
10, ⅝	30	●					153155
12, 10 U, ½	36	●	●	●	●		153160
14, 12 U	50	●		●	●	●	153170
15, 12 U, ⅝	55	●	●	●	●		153175
16, 14 U	55	●	●		●	●	153180
17, 15 U	60	●			●	●	153185
18, 14 U, 15 U, 16 U, ¾	72	●	●	●	●	●	153190
20, 18 U	79	●	●		●	●	153195
22, 18 U, ⅞	86	●	●	●	●		153540
25, 26	88					●	153205
32	128					●	153210

¹⁾ Bending radius mm at the neutral axis of the bend (DVGW GW 392)

Cu: soft copper tubes, also thin-wall, EN 1057

St 10217: stainless, nickel steel pipes of the press fitting systems EN 10217-7, EN 10312, series 2, material 1.4401

St 10305: soft precision steel pipes EN 10305-1, EN 10305-2, EN 10305-3

St 10305-U: soft, coated carbon steel pipes of the pressfitting systems EN 10305-3

U: coated

V: multi-layer composite tubes of pressfitting systems

