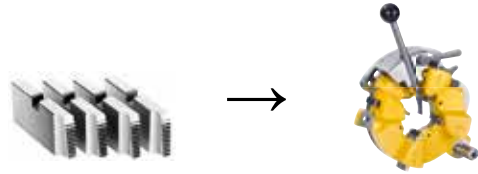


REMS dies (set)

The proven REMS quality dies with precise cutting geometry ensure an excellent start-cutting performance, easy threading and clean threads. Dies in a high-quality special-grade steel, fully tempered and hardened, for materials < 500 N/mm² (MPa) for extremely long die life.

Dies for other threads (e.g. BSW) on request. HSS dies for materials that are difficult to cut ≥ 500 N/mm² (MPa) 50 % surcharge.

¹⁾ Some dies only available in HSS.

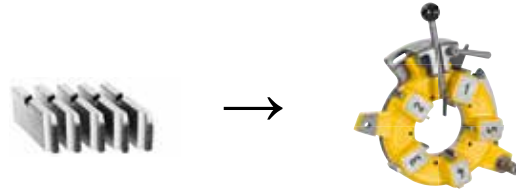


For universal automatic die head 1/16–2"

Thread type	Size	Art.-No.	
Pipe threads R tapered, right-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 1/16–1/8 HSS ¹⁾	341401	
	R 1/4–3/8	341402	
	R 1/2–3/4	341403	
	R 1–2	341404	
Pipe threads G parallel, right-hand ISO 228-1 (DIN 259, BSPP)	G 1/16–1/8	341406	
	G 1/4–3/8	341407	
	G 1/2–3/4	341408	
	G 1–2	341409	
Pipe threads NPT tapered, right-hand Taper Pipe Thread ASME B1.20.1	NPT 1/16–1/8 HSS ¹⁾	341411	
	NPT 1/4–3/8	341412	
	NPT 1/2–3/4	341413	
	NPT 1–2	341414	
Pipe threads NPSM parallel, right-hand Straight Pipe Thread ASME B1.20.1	NPSM 1/8	341416	
	NPSM 1/4–3/8	341417	
	NPSM 1/2–3/4	341418	
	NPSM 1–2 HSS ¹⁾	341419	
Conduit threads Pg DIN 40430	Pg 7	341466	
	Pg 9	341467	
	Pg 11	341468	
	Pg 13.5	341469	
	Pg 16	341470	
	Pg 21	341471	
	Pg 29	341472	
	Pg 36	341473	
	Pg 42	341474	
	Pg 48	341475	
Conduit threads M EN 60423	M 16 × 1.5	341493	
	M 20 × 1.5	341494	
	M 25 × 1.5	341495	
	M 32 × 1.5	341496	
	M 40 × 1.5	341497	
	M 50 × 1.5	341498	
	M 63 × 1.5	341499	
Metric bolt threads M ISO 261 (DIN 13)	M 6	341426	
	M 8	341427	
	M 10	341428	
	M 12	341429	
	M 14	341430	
	M 16	341431	
	M 18	341432	
	M 20	341433	
	M 22	341434	
	M 24	341435	
	M 27	341436	
	M 30	341437	
	M 33	341438	
	M 36	341439	
	M 39	341440	
	M 42	341441	
	M 45	341442	
	M 48	341443	
	M 52	341444	
Bolt threads UNC Unified Inch Screw Thread ASME B1.1	UNC 1/4–20	341476	
	UNC 5/16–18	341477	
	UNC 3/8–16 HSS ¹⁾	341478	
	UNC 7/16–14	341479	
	UNC 1/2–13 HSS ¹⁾	341480	
	UNC 9/16–12	341481	
	UNC 5/8–11 HSS ¹⁾	341482	
	UNC 3/4–10 HSS ¹⁾	341483	
	UNC 7/8–9 HSS ¹⁾	341484	
	UNC 1–8 HSS ¹⁾	341485	
	UNC 1 1/8–7	341486	
	UNC 1 1/4–7 HSS ¹⁾	341487	
	UNC 1 3/8–6	341488	
	UNC 1 1/2–6 HSS ¹⁾	341489	
	UNC 1 3/4–5	341490	
	UNC 2–4.5	341491	



German Quality Product



For universal automatic die head 2 1/2–3"

Thread type	Size	Art.-No.	
Pipe threads R tapered, right-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 2 1/2–3	381430	
Pipe threads G parallel, right-hand ISO 228-1 (DIN 259, BSPP)	G 2 1/2–3 HSS ¹⁾	381431	
Pipe threads NPT tapered, right-hand Taper Pipe Thread ASME B1.20.1	NPT 2 1/2–3 HSS ¹⁾	381432	
Pipe threads NPSM parallel, right-hand Straight Pipe Thread ASME B1.20.1	NPSM 2 1/2–3 HSS ¹⁾	381433	



For universal automatic die head 2 1/2–4"

Thread type	Size	Art.-No.	
Pipe threads R tapered, right-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 2 1/2–4	381401	
Pipe threads G parallel, right-hand ISO 228-1 (DIN 259, BSPP)	G 2 1/2–4 HSS ¹⁾	381405	
Pipe threads NPT tapered, right-hand Taper Pipe Thread ASME B1.20.1	NPT 2 1/2–4 HSS ¹⁾	381410	
Pipe threads NPSM parallel, right-hand Straight Pipe Thread ASME B1.20.1	NPSM 2 1/2–4 HSS ¹⁾	381415	