

Thread-cutting oil

REMS Sanitol and REMS Spezial (page 49). Specially developed for threading. High cooling and lubricating effect. Essential for clean threads and longer service life of dies, tools and machines.

Nipple-threading

Efficient with special clamping jaws $\frac{1}{16}$ – $1\frac{1}{4}$ " or with the automatic internal clamping REMS Nippelfix $\frac{1}{2}$ – $2\frac{1}{2}$ " or with the manual internal clamping REMS Nippelspanner $\frac{3}{8}$ – 2 " (page 48).

Supply format

REMS Unimat 75 Basic. Semi-automatic threading machine for bolt threads 6–72 mm, $\frac{1}{4}$ – $2\frac{3}{4}$ ", pipe threads $\frac{1}{16}$ – $2\frac{1}{2}$ ", 16–63 mm. Machine on stand. Pole-reversible 3~ induction motor with hollow shaft, 400 V, 50 Hz, 2000/2300 W, right and left-hand rotation. Die head speed 70 and 35 rpm. Self-centering universal chuck for the complete clamping range, choice of manual or oil-hydraulic/pneumatic operation. Automatic lubrication and cooling. 1 universal automatic die head for all threads, opens and closes automatically. Without threading sets, without closing lever. Electric locking system of safety cover. Adjustment gauge. Wrench. In transport case.

Description	Version	Art.-No.	
REMS Unimat 75 Basic mS	manual clamping device	750003	
REMS Unimat 75 Basic pS	oil-hydraulic/pneumatic vice clamping device	750004	

Other voltages on request.



Accessories

Description	Art.-No.	
Chasers and holders (threading sets) and chasers see page 44.		
Universal automatic die head, without threading sets, without closing lever	751000	
Closing lever for closing and opening the chasers		
R for taper pipe threads, right-hand	751040	
R-L for taper pipe threads, left-hand	751050	
G for cylindrical pipe threads, right-hand	751060	
G-L for cylindrical pipe threads, left-hand	751070	
M for all bolt threads, right-hand	751080	
M-L for all bolt threads, left-hand	751090	
Chamfering/peeling die head 45°, Ø 7 – 62 mm, with chamfering/peeling chasers 45°, Ø 7 – 62 mm, HSS, with holder	751100	
Chamfering/peeling die head 45°, Ø 7 – 62 mm, without threading sets	751102	
Chamfering/peeling chasers 45°, Ø 7–46 mm, HSS, with holder	751096	
Chamfering/peeling chasers 45°, Ø 40–62 mm, HSS, with holder	751098	
Chamfering/peeling chasers 45°, Ø 7–62 mm, pack of 4, with holder	751097	
Special clamping jaws, pair, for drawn material, stud bolts and hex screws. Workpiece length protrude from vice without thread, minimum 15 mm, Ø 6–42 mm	753240	
Thread-cutting oil see page 49.		
Nipple holder see page 48.		
REMS Herkules material supports, see page 102.		

