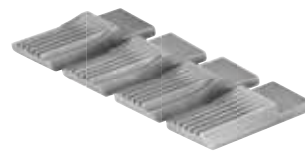




German Quality Product



German Quality Product

Chasers and holders (threading set)

The proven regrindable REMS tangential chasers with precise cutting geometry ensure an excellent start-cutting performance and clean threads. Tool steel chasers made of special hardened steel for material < 500 N/mm² (MPa). HSS chasers for hard-to-machine material ≥ 500 N/mm² (MPa). The chasers sit in a special holder system. Chasers and holders together form a threading set.

Thread type	Size	Art.-No.	
Pipe threads R tapered, right-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 1/16–1/8	759250	
	R 1/4–3/8	759251	
	R 1/2–3/4	759252	
	R 1–2	759253	
	R 2 1/2	759254	
Pipe threads G parallel, right-hand ISO 228-1 (DIN 259, BSPP)	G 1/16–1/8	759255	
	G 1/4–3/8 HSS ¹⁾	759256	
	G 1/2–3/4 HSS ¹⁾	759257	
	G 1–2 HSS ¹⁾	759258	
	G 2 1/2 HSS ¹⁾	759259	
Pipe threads NPT tapered, right-hand Taper Pipe Thread ASME B1. 20.1	NPT 1/16–1/8	759360	
	NPT 1/4–3/8	759361	
	NPT 1/2–3/4 HSS ¹⁾	759362	
	NPT 1–2 HSS ¹⁾	759363	
	NPT 2 1/2 HSS ¹⁾	759364	
Pipe threads NPSM parallel, right-hand Straight Pipe Thread ASME B1. 20.1	NPSM 1/16–1/8	759365	
	NPSM 1/4–3/8	759366	
	NPSM 1/2–3/4 HSS ¹⁾	759367	
	NPSM 1–2 HSS ¹⁾	759368	
Conduit threads Pg DIN 40430	Pg 7	759260	
	Pg 9–16	759261	
	Pg 21–48	759262	
Conduit threads M EN 60423	M 16–20 × 1.5	759263	
	M 25–32 × 1.5	759264	
	M 40–50 × 1.5	759265	
	M 63 × 1.5 HSS ¹⁾	759330	
Threads M for rebar ISO 261 (DIN 13)	M 14–16 HSS	759274	
	M 18–22 HSS	759275	
	M 24–27 HSS	759276	
	M 30–33 HSS	759277	
	M 36–39 HSS	759278	
	M 42–45 HSS	759279	
Metric bolt threads M ISO 261 (DIN 13)	M 6 HSS ¹⁾	759270	
	M 8	759271	
	M 10	759272	
	M 12	759273	
	M 14–16	759274	
	M 18–22	759275	
	M 24–27	759276	
	M 30–33	759277	
	M 36–39	759278	
	M 42–45	759279	
	M 48–52 HSS ¹⁾	759280	
	M 56–60 HSS ¹⁾	759281	
	M 64–72	759282	
Bolt threads UNC Unified Inch Screw Thread ASME B1.1	UNC 1/4–20	759370	
	UNC 5/16–18	759371	
	UNC 3/8–16	759372	
	UNC 7/16–14	759373	
	UNC 1/2–13	759374	
	UNC 9/16–12	759375	
	UNC 5/8–11	759376	
	UNC 3/4–10	759377	
	UNC 7/8–9	759378	
	UNC 1–8 HSS ¹⁾	759379	
	UNC 1 1/8–7	759380	
	UNC 1 1/2–6	759381	
	UNC 1 3/4–5	759382	
	UNC 2–4.5	759383	
	UNC 2 1/2–4	759384	

Dies for other threads (e.g. bicycle threads, fine threads, BSW) and HSS chaser dies for materials above 500 N/mm² (MPa) that are difficult to cut on request. Dies with HSS chaser dies with 50% surcharge on chaser dies. ¹⁾ Some chasers only available in HSS. Threading sets for left-hand threads 50% extra charge on chasers.

Chasers (set)

The proven regrindable REMS tangential chasers with precise cutting geometry ensure an excellent start-cutting performance and clean threads. Tool steel chasers made of special hardened steel for material < 500 N/mm² (MPa). HSS chasers for hard-to-machine material ≥ 500 N/mm² (MPa).

Thread type	Size	Art.-No.	
Pipe threads R tapered, right-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 1/16–1/8	751501	
	R 1/4–3/8	751502	
	R 1/2–3/4	751503	
	R 1–2 1/2	751504	
Pipe threads G parallel, right-hand ISO 228-1 (DIN 259, BSPP)	G 1/16–1/8	751505	
	G 1/4–3/8	751506	
	G 1/2–3/4 HSS ¹⁾	751507	
	G 1–2 1/2 HSS ¹⁾	751508	
Pipe threads NPT tapered, right-hand Taper Pipe Thread ASME B1. 20.1	NPT 1/16–1/8	751544	
	NPT 1/4–3/8	751545	
	NPT 1/2–3/4 HSS ¹⁾	751546	
	NPT 1–2 HSS ¹⁾	751547	
Pipe threads NPSM parallel, right-hand Straight Pipe Thread ASME B1. 20.1	NPSM 1/16–1/8	751549	
	NPSM 1/4–3/8	751550	
	NPSM 1/2–3/4 HSS ¹⁾	751551	
	NPSM 1–2	751552	
Conduit threads Pg DIN 40430	Pg 7	751509	
	Pg 9–16	751510	
	Pg 21–48	751511	
Conduit threads M EN 60423	M 16–63 × 1.5 (M 10)	751518	
Threads M for rebar ISO 261 (DIN 13)	M 14–16 HSS	751520	
	M 18–22 HSS	751521	
	M 24–27 HSS	751522	
	M 30–33 HSS	751523	
	M 36–39 HSS	751524	
	M 42–45 HSS	751525	
Metric bolt threads M ISO 261 (DIN 13)	M 6	751516	
	M 8	751517	
	M 10 (M 16–63 × 1.5)	751518	
	M 12	751519	
	M 14–16	751520	
	M 18–22	751521	
	M 24–27	751522	
	M 30–33	751523	
	M 36–39	751524	
	M 42–45	751525	
	M 48–52	751526	
	M 56–60	751527	
	M 64–72	751528	
Bolt threads UNC Unified Inch Screw Thread ASME B1.1	UNC 1/4–20	751557	
	UNC 5/16–18	751558	
	UNC 3/8–16	751559	
	UNC 7/16–14	751560	
	UNC 1/2–13	751561	
	UNC 9/16–12	751562	
	UNC 5/8–11	751563	
	UNC 3/4–10	751564	
	UNC 7/8–9	751565	
	UNC 1–8 HSS ¹⁾	751566	
	UNC 1 1/8–7	751567	
	UNC 1 1/2–6	751568	
	UNC 1 3/4–5	751569	
	UNC 2–4.5	751570	
	UNC 2 1/2–4	751571	

Chaser dies for other threads (e.g. bicycle threads, fine threads, BSW) and HSS chaser dies for materials above 500 N/mm² (MPa) that are difficult to cut on request. HSS chaser dies with 50% surcharge. ¹⁾ Some chasers only available in HSS. Chasers for left-hand threads 50% extra charge.