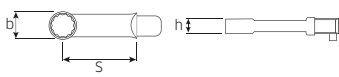


732G/10 Ring insert tools



Caution! Modified settings on torque wrench (refer to note on p. 187). This insert tool has the same extension length as insert tool No 725L/5 (see p. 209) and square-drive insert tool No 734L/5 (see p. 210); HPQ® high performance steel, gunmetal finish.



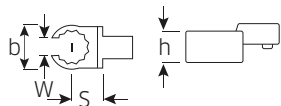
Code	mm	mm	b mm	h mm	S mm	Δg
58 62 00 07	7	9x12	11.5	6	45	31
58 62 00 08	8	9x12	12.4	6	45	33
58 62 00 09	9	9x12	14	8	45	40
58 62 00 10	10	9x12	15.6	8	45	44
58 62 00 13	13	9x12	19.3	9.2	45	60

732aG/10 Ring insert tools

Code	mm	mm	b mm	h mm	S mm	Δg
58 62 12 16	1/4	9x12	10.4	6	45	28
58 62 12 20	5/16	9x12	12.4	6	45	31
58 62 12 24	3/8	9x12	14.9	8	45	42
58 62 12 28	7/16	9x12	17	8	45	43
58 62 12 32	1/2	9x12	19	9.2	45	58
58 62 12 34	9/16	9x12	21	9.2	45	58
58 62 12 36	5/8	9x12	23	12	45	74

for assembling and dismantling aero-engines.

733/10 Open ring insert tools



Code	mm	mm	b mm	h mm	W mm	S mm	Δg
58 23 10 10	10	9x12	21.5	11	7.1	17.5	57
58 23 10 11	11	9x12	22.5	11	8.6	17.5	55
58 23 10 12	12	9x12	24.5	12	9	17.5	59
58 23 10 13	13	9x12	26	12	10	17.5	55
58 23 10 14	14	9x12	27	13	11	17.5	60
58 23 10 16	16	9x12	30.5	13	13	17.5	65
58 23 10 17	17	9x12	31.5	13	14	17.5	64
58 23 10 18	18	9x12	33	15	14.8	17.5	74
58 23 10 19	19	9x12	34	15	15.8	17.5	80
58 23 10 21	21	9x12	38.5	15	16.2	20*	88
58 23 10 22	22	9x12	39.5	15	17	20*	92
58 23 10 24	24	9x12	40	15	18	20*	75

* Caution! Modified settings on torque wrench (refer to note on page 187)

733a/10 Open ring insert tools

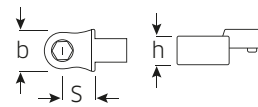


Code	mm	mm	b mm	h mm	W mm	S mm	Δg
58 63 10 24	3/8	9x12	21.5	11	7.1	17.5	55
58 63 10 28	7/16	9x12	22.5	11	8.6	17.5	56
58 63 10 32	1/2	9x12	26	12	9.5	17.5	58
58 63 10 34	9/16	9x12	27.5	13	11	17.5	59
58 63 10 36	5/8	9x12	30.5	13	12.7	17.5	61
58 63 10 38	11/16	9x12	33	15	14	17.5	48
58 63 10 40	3/4	9x12	34	15	15.8	17.5	76

736 BIT holder insert tools

Internal hex drive with a collar-thrust spring.

Bits are easy to insert, lock securely in position and can be removed just as easily; even hex bits with a wide groove (Type E, DIN 3126/ISO 1173).

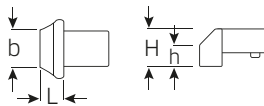


Code	size	inside ○	"	 mm	b mm	h mm	S mm	 g
58 26 10 10	10	D 8	5/16	9x12	16	12.5	17.5	47
58 26 26 10	10-1	D 6.3	1/4	9x12	14	10	17.5	45

inside O DIN 3126/ISO 1173

737/10 Blank end insert tool

gunmetal finish. To prevent damage from excessive temperatures, the locking pin, spring and washer are not fitted until the welding work has been completed. Instructions are supplied.



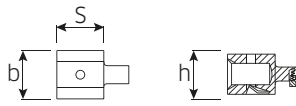
Code	Welding surface h x b in mm	 mm	H mm	L mm	 g
58 27 00 10	8 x 14	9x12	14,5	8	35

7370/10 Adaptor



for using insert tools with an outer square drive of 14 x 18 mm on torque wrenches with an internal square drive of 9 x 12 mm.

Caution! Modified settings on torque wrench (refer to note on p. 187).

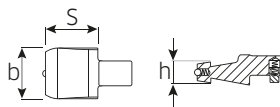


Code	mm	mm	b mm	h mm	S mm	Δg
58 29 00 10	9x12	14x18	31	26	30.5	114

7370/10-2 Adaptor

for use with insert tools with a lateral dovetail profile in torque wrenches with 9 x 12 mm internal square drives.

Caution! Modified settings on torque wrench (refer to note on p. 187).



Code	mm	b mm	h mm	S mm	Δg
58 29 00 12	9x12	23.5	9.5	24	51

1820 Tool holder

with tool carrier to receive insert/shell tools (without torque function).



Code	mm	L mm	Δg
18 20 00 01	9x12	382.5	490