



Double flaring tool

This simple-to-use STAHLWILLE Double Flaring tool will form accurate flares (to DIN 74234) on seamless drawn- and double walled (BUNDY®) tubes.

Clamped in a vice, the tool is instantly ready for use. Flaring and Pressure Cones are quickly changed.

The robust construction

of the tool, plus the shape of Flaring cones, enables single cone flaring on tubes of 0.7 or 1.0 mm wall thickness.

Tubing is held horizontally by 25 mm wide Clamping blocks.

This is important when endless tubing is used. A distance pin controls length of tube required for flaring.

165N Double flaring tool

with

1 pair of Clamping blocks No 1650N,
2 Flaring cones No 1651 and
1 Thrust piece/flaring cone No 1652N.



Code	Ø	Ø	g	mm
6303 10 00	4,75; 5; 6; 8; 9; 10 mm; 3/16; 1/4; 5/16; 3/8"		1420	1



1650N

Clamping blocks

1 pair



Code	Ø	Ø	g	mm
6803 10 01	4.75; 5; 6; 8; 9; 10 mm; 3/16; 1/4; 5/16; 3/8"		198	1

1650K

Clamping blocks

1 pair, for dip-coated brake leads.



Code	Ø	Ø	g	mm
6803 00 03	5; 6 mm		234	1

1651

Flaring cones



Code	size	Ø	Ø	g	mm
6804 07 08	6+8 mm+1/4+5/16"	8	56	1	
6804 09 10	9+10 mm+3/8"	10	56	1	

1652N

Thrust piece/flaring cone

45°; 4.75/5 mm+3/16",
for Double flaring tool No 165N.



Code	Ø	Ø	g	mm
6805 10 01	4.75/5 mm + 3/16"		55	1

1655N

Flaring spindle

for Double flaring tool No 165N.



Code	Ø	Ø	g	mm
6910 10 02			54	1

1656N

Clamping screw

for Double flaring tool No 165N.



Code	Ø	Ø	g	mm
6910 10 03			102	1